PCT

#### 国際予備審查報告

RECD 0 1 JUL 2004
WIPO PCT

(法第12条、法施行規則第56条) [PCT36条及びPCT規則70]

03 JCT 2004

出願人又は代理人 の書類記号 A35036H 今後の手続きについては、国際予備審査報告の送付通知(様式PCT/IPEA/416)を参照すること。					
国際出願番号 PCT/JP03/04448	国際出願日 (日.月.年) 08.04.2003 優先日 (日.月.年) 08.04.2002				
	国際特許分類 (IPC) Int.Cl'B29C45/00、45/26、AB29C39/02、39/26、G02B1/04, C08G18/66				
出願人 (氏名又は名称) HOYA株式会社					
•	国際予備審査報告を法施行規則第57条(PCT36条)の規定に従い送付する。				
この国際予備審査報告には、附	後を含めて全部で <u>5</u> ページからなる。  「大人のでは、				
3. この国際予備審査報告は、次の内容	を含む。				
I × 国際予備審査報告の基礎					
II 優先権	II 優先権				
III					
IV X 発明の単一性の欠如					
V X PCT35条(2)に規定する新規性、進歩性又は産業上の利用可能性についての見解、それを裏付けるための文献及び説明 VI  ある種の引用文献					
WI 国際出願の不備					
Ⅷ 国際出願に対する意見					
国際予備審査の請求書を受理した日 26.09.2003	国際予備審査報告を作成した日 11.06.2004 .				
名称及びあて先 日本国特許庁(IPEA/JP) 郵便番号100-8915 東京都千代田区霞が関三丁目4番	特許庁審査官(権限のある職員) 4F 8710 大島 祥吾 3号 25531 1101 1101 1101 1101 1101 1101 1101				

様式PCT/IPEA/409 (表紙) (1998年7月)



国際出願番号·PCT/JP03/04448

I.	国際予備審査報告の				
1.	この国際予備審査報 応答するために提出 PCT規則70.16,70.	された差し替え用紙は、この報告書にお	ルた。(法第6条(PCT14条)の規定に基づく命令に らいて「出顧時」とし、本報告書には添付しない。		
[	X 出願時の国際出願	<b>書</b> 類			
[	明細書 第 _ 明細書 第 _ 明細書 第 _	ページ、ページ、	A		
L	請求の範囲 第 _ 請求の範囲 第 _ 請求の範囲 第 _ 請求の範囲 第 _	項、	出願時に提出されたもの PCT19条の規定に基づき補正されたもの 国際予備審査の請求書と共に提出されたもの		
	図面 第 _   図面 第 _   図面 第 _	ページ/図、 ページ/図、			
[	」 明細書の配列表の 明細書の配列表の 明細書の配列表の	部分 第 ページ、 部分 第 ページ、			
2.		語は、下記に示す場合を除くほか、こ <i>0</i>	D国際出願の言語である。 		
•	上記の書類は、下記の言語である 語である。  □ 国際調査のために提出されたPCT規則23.1(b)にいう翻訳文の言語 □ PCT規則48.3(b)にいう国際公開の言語 □ 国際予備審査のために提出されたPCT規則55.2または55.3にいう翻訳文の言語				
3.	この国際出願は、ヌ	クレオチド又はアミノ酸配列を含んでお	。 らり、次の配列表に基づき国際予備審査報告を行った。		
□ この国際出願に含まれる書面による配列表 □ この国際出願と共に提出された磁気ディスクによる配列表 □ 出願後に、この国際予備審査(または調査)機関に提出された書面による配列表 □ 出願後に、この国際予備審査(または調査)機関に提出された磁気ディスクによる配列表 □ 出願後に提出した書面による配列表が出願時における国際出願の開示の範囲を超える事項を含まない旨の陳述書の提出があった □ 書面による配列表に記載した配列と磁気ディスクによる配列表に記録した配列が同一である旨の陳述書の提出があった。					
4. [ [	請求の範囲 第 _	<b>書類が削除された。</b>			
5. [	れるので、その補		《出願時における開示の範囲を超えてされたものと認めら(PCT規則70.2(c) この補正を含む差し替え用紙は上 に添付する。)		

様式PCT/IPEA/409 (第I欄) (1998年7月)

	国際予備審查報
IV.	発明の単一性の欠如
1.	請求の範囲の減縮又は追加手数料
г	Ph. A. C. Marine Short L

IV	. 3	<b>巻明の単一性の欠如</b>
1	. 6	青求の範囲の減縮又は追加手数料の納付の求めに対して、出願人は、
		請求の範囲を減縮した。
	X	追加手数料を納付した。
		追加手数料の納付と共に異議を申立てた。
		<b>請求の範囲の減縮も、追加手数料の納付もしなかった。</b>
2.	. 🗀	国際予備審査機関は、次の理由により発明の単一性の要件を満たしていないと判断したが、PCT規則68.1の規定に従い、請求の範囲の減縮及び追加手数料の納付を出願人に求めないこととした。
3.	. [3	国際予備審査機関は、PCT規則13.1、13.2及び13.3に規定する発明の単一性を次のように判断する。
		満足する。
	X	以下の理由により満足しない。
	ジナー ガネオーを占用え、プローで写	請求の範囲1~9における特別な技術的な特徴は、「成分(A)を5000CPS以下の粘度となるように加温し、加温した成分(A)を加圧しながらフィルーを透過させて成分(A)に含まれる異物を除去し、次いで減圧下にて脱気した後に、混合に供する」ことであり、
4.	X	たがって、この国際予備審査報告書を作成するに際して、国際出願の次の部分を、国際予備審査の対象にした。 すべての部分 <sup>)</sup> 請求の範囲に関する部分

様式PCT/IPEA/409 (第IV欄) (1998年7月)

V.	新規性、進歩性又は産業上の 文献及び説明	利用可能性についての治	法第12条 (PCT35条(2))	に定める見解、	それを裏付ける
1.	見解				
	新規性 (N)	請求の範囲	1-23		有 無
	進歩性 (IS)	請求の範囲 請求の範囲	1-23.	<u>,</u>	有 無
	産業上の利用可能性(IA)	請求の範囲 請求の範囲	1-23		有 無

#### 文献及び説明 (PCT規則70.7)

D1: US 6127505 Α (SIMULA INC.)

2000.

00.10.03、文献全体01/032407 A1( D 2: WO A 1 (CONCEPCIONLICENCE AG)

2001. 05. 10

D3:JP6 - 39951 $\mathbf{Y}$ (ホーヤ株式会社)

1994. 10. 19

D4:JP5-212732(セイコーエプソン株式会社)

1993. 08. 24

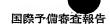
D5:JP2003-103586 A (富士写真フィルム株式会社) 2003.04.09

## 請求の範囲1-9

注型の光学部材の製造方法において「成分(A)を5000CPS以下の粘度と なるように加温し、加温した成分(A)を加圧しながらフィルターを透過させて 成分(A)に含まれる異物を除去し、次いで減圧下にて脱気した後に する」点について、国際調査報告に引用された文献D1~D5のいずれにも記載されておらず、当業者にとって自明なものでもない。

## 請求の範囲10-15

注型の光学部材の製造方法において「レンズの一方の面を形成するためのモール ドと他方の面を形成するためのモールドとが所定の間隔で対抗して配置され、かつ前 記2つのモールドの周囲に環状のガスケットが配置されて、前記モールド及びガスケ ットによりキャビティが形成され、前記ガスケットは、前記成分(A)と成分(B)の混合液を前記キャビティに注入するための注入孔と、前記キャビティ内の気体又は混合液を成形型外部に排出するための排出孔とを直径方向に対抗する位置に有してお り、成形型への混合液の注入は、成形型を水平面から傾斜した状態又は垂直にした状態で、かつ前記排出孔が頂上になるようにして行う」点について、国際調査報告に引 用された文献D1~D5のいずれにも記載されておらず、当業者にとって自明なもの でもない。



国際出願番号 PCT/JP03/04448

補充欄(いずれかの欄の大きさが足りない場合に使用すること)

第 V.2 欄の続き

請求の範囲16一23

請求の範囲 16-23 注型のプラスチックレンズ成形用ガスケットにおいて「第1モールドと第2モールドとをそれそれ嵌挿するための開口を有する円筒体からなり、開口端面から深さ方向に切り欠き状の注入溝と排気溝とを円筒体同一開口の対抗する位置に有し、外壁面に、前記注入溝と連通し注入溝の切り欠きと同一方向に開口した凹部を有する注入口と、排気溝と連通し排気溝の切り欠きと同一方向に開口した凹部を有する排気口を有する」点について、国際調査報告に引用された文献D1~D5のいずれにも記載されておらず、当業者にとって自明なものでもない。





# **PCT**

# INTERNATIONAL PRELIMINARY EXAMINATION REPORT 08 OCT 2004

	INTERNATIONAL PRELI	PCT minary examina	ATION REPORT
anslation		ticle 36 and Rule 70)	TOO REPORT 08 OCT
Applicant's or agent's file A35036F	FOR RURTHE		cation of Transmittal of Internation Report (Form PCT/IPEA
International application N PCT/JP2003/0	1	ng date (day/month/year) .003 (08.04.2003)	Priority date (day/month/year) 08 April 2002 (08.04.2002)
	fication (IPC) or national classification (26, 39/02, 39/26, G02B 1/04, C0	on and IPC	
Applicant	НОҮА С	ORPORATION	
2. This REPORT cor  This report amended ar 70.16 and S	to the applicant according to Article asists of a total of	i.e., sheets of the descriptions sheets containing rectificat tructions under the PCT).	heet. on, claims and/or drawings which have tions made before this Authority (see
	ns indications relating to the following	g items:	
II Pr. III No IV La V Re cit VI Ce VII Ce	asis of the report iority on-establishment of opinion with reg ock of unity of invention easoned statement under Article 35(2 cations and explanations supporting s crtain documents cited crtain defects in the international app	) with regard to novelty, in uch statement lication	ep and industrial applicability ventive step or industrial applicability;
II Pr. III No IV La V Rei VI Ce VII Ce	iority on-establishment of opinion with reg ock of unity of invention easoned statement under Article 35(2 ations and explanations supporting s ertain documents cited ertain defects in the international app	) with regard to novelty, in uch statement lication	ventive step or industrial applicability;

Town DOT/IDE & (400 (ansign shoot) (Title: 1000)



# INTERNATIONAL PRELIMINARY EXAMINATION REPORT

PCT/JP2003/004448

I. Basis of	the report
1. With re	gard to the elements of the international application:*
⊠ t	ne international application as originally filed
而·	he description:
	ages , as originally filed
Ţ	ages , filed with the demand
I	pages, filed with the letter of
$\Box$	he claims:
	, as originally filed
	pages , as amended (together with any statement under Article 19
_	, filed with the demand
1	pages, filed with the letter of
<u> </u>	
	he drawings:  , as originally filed
_	pages, as originary mediangles, filed with the demand
	oages; filed with the letter of
L the	e sequence listing part of the description:
	pages, as originally filed
•	pages, filed with the letter of
3. With prelim	elements were available or furnished to this Authority in the following language which is the language of a translation furnished for the purposes of international search (under Rule 23.1(b)). the language of publication of the international application (under Rule 48.3(b)). the language of the translation furnished for the purposes of international preliminary examination (under Rule 55.2 and or 55.3).  regard to any nucleotide and/or amino acid sequence disclosed in the international application, the international inary examination was carried out on the basis of the sequence listing:  contained in the international application in written form.  filed together with the international application in computer readable form.  furnished subsequently to this Authority in written form.  furnished subsequently to this Authority in computer readable form.  The statement that the subsequently furnished written sequence listing does not go beyond the disclosure in the international application as filed has been furnished.
	International application as filed has been furnished.  The statement that the information recorded in computer readable form is identical to the written sequence listing has been furnished.
4.	The amendments have resulted in the cancellation of:  the description, pages the claims, Nos. the drawings, sheets/fig
5. 🗌	This report has been established as if (some of) the amendments had not been made, since they have been considered to a beyond the disclosure as filed, as indicated in the Supplemental Box (Rule 70.2(c)).**
* Replace in this and 70	rement sheets which have been furnished to the receiving Office in response to an invitation under Article 14 are referred to report as "originally filed" and are not annexed to this report since they do not contain amendments (Rule 70.1 1.17).
	placement sheet containing such amendments must be referred to under item 1 and annexed to this report.



## INTERNATIONAL PRELIMINARY EXAMINATION REPORT

International	application No
	F. F

PCT/JP03/04448

1. In response to the invitation to restrict or pay additional fees the applicant has:  □ restricted the claims. □ paid additional fees. □ paid additional fees under protest. □ neither restricted nor paid additional fees.  2. □ This Authority found that the requirement of unity of invention is not complied with and chose, according to Rule 68.1, 1. This Authority considers that the requirement of unity of invention in accordance with Rules 13.1, 13.2 and 13.3 is □ complied with. □ not complied with for the following reasons:  The special technical feature of claims 1-9 is "heating component (A) so that the viscosity becomes 5000CPS or less, removing foreign objects contained in the ingredient (A) white applying pressure on the heated ingredient (A) and causing it to pass through a filter, and mixing after deacerating under reduced pressure.  The special technical feature of claims 10-15 is "disposing a mold for forming one surface of a lens and a mold for forming the other surface thereof so as to face each other separated by a certain distance and disposing an annular gasket around the two molds, forming a cavity with the molds and the gasket, wherein the gasket has an injection hole for injecting a liquid mixture of the ingredient (A) and ingredient (B) into the cavity and a vent for discharging air or liquid mixture in the cavity to the outside of a mold at a position counter to the diameter direction, and injection of liquid mixture into a mold is carried out having the mold on a state of being tilted from the horizontal or perpendicular and having the vent be on top."  The special technical features of claims 16-23 relate to a structural feature of a gasket without any limitations whatsoever with respect to ingredients.  Therefore, no common matters that can be considered a special technical feature in the sense of the second sentence of PCT Rule 13.2 exists among the invention group of claims 1-9, invention group of claims 10-15 and invention group of claims 10-23 do not meet the requirement of unity of	IV. Lack of unity of invention
paid additional fees under protest.  paid additional fees under protest.  paid additional fees under protest.  neither restricted nor paid additional fees.  This Authority found that the requirement of unity of invention is not complied with and chose, according to Rule 68.1, not to invite the applicant to restrict or pay additional fees.  This Authority considers that the requirement of unity of invention in accordance with Rules 13.1, 13.2 and 13.3 is complied with.  not complied with for the following reasons:  The special technical feature of claims 1-9 is "heating component (A) so that the viscosity becomes 5000CPS or less, removing foreign objects contained in the ingredient (A) while applying pressure on the heated ingredient (A) and causing it to pass through a filter, and mixing after deaerating under reduced pressure."  The special technical feature of claims 10-15 is "disposing a mold for forming one surface of a lens and a mold for forming the other surface thereof so as to face each other separated by a certain distance and disposing an annular gasket around the two molds, forming a cavity with the molds and the gasket, wherein the gasket has an injection hole for injecting a liquid mixture of the ingredient (A) and ingredient (B) into the cavity and a vent for discharging air or liquid mixture in the cavity to the outside of a mold at a position counter to the diameter direction, and injection of liquid mixture into a mold is carried out having the mold on a state of being tilted from the horizontal or perpendicular and having the vent be on top."  The special technical features of claims 16-23 relate to a structural feature of a gasket without any limitations whatsoever with respect to ingredients.  Therefore, no common matters that can be considered a special technical feature in the sense of the second sentence of PCT Rule 13.2 exists among the invention group of claims 1-9, invention group of claims 10-15 and invention group of claims 16-23.  Therefore, it is clear that the invention group of	1. In response to the invitation to restrict or pay additional fees the applicant has:
paid additional fees under protest.    neither restricted nor paid additional fees.  2.   This Authority found that the requirement of unity of invention is not complied with and chose, according to Rule 68.1,  3. This Authority considers that the requirement of unity of invention in accordance with Rules 13.1, 13.2 and 13.3 is   complied with complied with for the following reasons:  The special technical feature of claims 1-9 is "heating component (A) so that the viscosity becomes \$000CPS or less, removing foreign objects contained in the ingredient (A) while applying pressure on the heated ingredient (A) and causing it to pass through a filter, and mixing after deaerating under reduced pressure."  The special technical feature of claims 10-15 is "disposing a mold for forming one surface of a lens and a mold for forming the other surface thereof so as to face each other separated by a certain distance and disposing an annular gasket around the two molds, forming a cavity with the molds and the gasket, wherein the gasket has an injection hole for injecting a liquid mixture of the ingredient (A) and ingredient (B) into the cavity and a vent for discharging air or liquid mixture in the cavity to the outside of a mold at a position counter to the diameter direction, and injection of liquid mixture into a mold is carried out having the mold on a state of being tilted from the horizontal or perpendicular and having the vent be on top."  The special technical features of claims 16-23 relate to a structural feature of a gasket without any limitations whatsoever with respect to ingredients.  Therefore, no common matters that can be considered a special technical feature in the sense of the second sentence of PCT Rule 13.2 exists among the invention group of claims 1-9, invention group of claims 10-15 and invention group of claims 16-23.  Therefore, it is clear that the invention group of claims 1-9 and the invention group of claims 10-23 do not meet the requirement of unity of invention.	restricted the claims.
neither restricted nor paid additional fees.  Inis Authority found that the requirement of unity of invention is not complied with and chose, according to Rule 68.1, not to invite the applicant to restrict or pay additional fees.  This Authority considers that the requirement of unity of invention in accordance with Rules 13.1, 13.2 and 13.3 is complied with.  In the special technical feature of claims 1-9 is "heating component (A) so that the viscosity becomes 5000CPS or less, removing foreign objects contained in the ingredient (A) while applying pressure on the heated ingredient (A) and causing it to pass through a filter, and mixing after deaerating under reduced pressure."  The special technical feature of claims 10-15 is "disposing a mold for forming one surface of a lens and a mold for forming the other surface thereof so as to face each other separated by a certain distance and disposing an annular gasket around the two molds, forming a cavity with the molds and the gasket, wherein the gasket has an injection hole for injecting a liquid mixture of the ingredient (A) and ingredient (B) into the cavity and a vent for discharging air or liquid mixture in the cavity to the outside of a mold at a position counter to the diameter direction, and injection of liquid mixture into a mold is carried out having the mold on a state of being tilted from the horizontal or perpendicular and having the vent be on top."  The special technical features of claims 16-23 relate to a structural feature of a gasket without any limitations whatsoever with respect to ingredients.  Therefore, no common matters that can be considered a special technical feature in the sense of the second sentence of PCT Rule 13.2 exists among the invention group of claims 1-9, invention group of claims 10-15 and invention group of claims 16-23.  Therefore, it is clear that the invention group of claims 1-9 and the invention group of claims 10-23 do not meet the requirement of unity of invention.	paid additional fees.
2. This Authority found that the requirement of unity of invention is not complied with and chose, according to Rule 68.1, not to invite the applicant to restrict or pay additional fees.  3. This Authority considers that the requirement of unity of invention in accordance with Rules 13.1, 13.2 and 13.3 is complied with.  I complied with for the following reasons:  The special technical feature of claims 1-9 is "heating component (A) so that the viscosity becomes 5000CPS or less, removing foreign objects contained in the ingredient (A) while applying pressure on the heated ingredient (A) and causing it to pass through a filter, and mixing after deaerating under reduced pressure.  The special technical feature of claims 10-15 is "disposing a mold for forming one surface of a lens and a mold for forming the other surface thereof so as to face each other separated by a certain distance and disposing an annular gasket around the two molds, forming a cavity with the molds and the gasket, wherein the gasket has an injection hole for injecting a liquid mixture of the ingredient (A) and ingredient (B) into the cavity and a vent for discharging air or liquid mixture in the cavity to the outside of a mold at a position counter to the diameter direction, and injection of liquid mixture into a mold is carried out having the mold on a state of being tilted from the horizontal or perpendicular and having the vent be on top."  The special technical features of claims 16-23 relate to a structural feature of a gasket without any limitations whatsoever with respect to ingredients.  Therefore, no common matters that can be considered a special technical feature in the sense of the second sentence of PCT Rule 13.2 exists among the invention group of claims 1-9, invention group of claims 10-15 and invention group of claims 16-23.  Therefore, it is clear that the invention group of claims 1-9 and the invention group of claims 10-23 do not meet the requirement of unity of invention.	paid additional fees under protest.
3. This Authority considers that the requirement of unity of invention in accordance with Rules 13.1, 13.2 and 13.3 is complied with.  In complied with for the following reasons:  The special technical feature of claims 1-9 is "heating component (A) so that the viscosity becomes 5000CPS or less, removing foreign objects contained in the ingredient (A) while applying pressure on the heated ingredient (A) and causing it to pass through a filter, and mixing after deaerating under reduced pressure."  The special technical feature of claims 10-15 is "disposing a mold for forming one surface of a lens and a mold for forming the other surface thereof so as to face each other separated by a certain distance and disposing an annular gasket around the two molds, forming a cavity with the molds and the gasket, wherein the gasket has an injection hole for injecting a liquid mixture of the ingredient (A) and ingredient (B) into the cavity and a vent for discharging air or liquid mixture in the cavity to the outside of a mold at a position counter to the diameter direction, and injection of liquid mixture into a mold is carried out having the mold on a state of being tilted from the horizontal or perpendicular and having the vent be on top."  The special technical features of claims 16-23 relate to a structural feature of a gasket without any limitations whatsoever with respect to ingredients.  Therefore, no common matters that can be considered a special technical feature in the sense of the second sentence of PCT Rule 13.2 exists among the invention group of claims 1-9, invention group of claims 10-15 and invention group of claims 16-23.  Therefore, it is clear that the invention group of claims 1-9 and the invention group of claims 10-23 do not meet the requirement of unity of invention.	neither restricted nor paid additional fees.
complied with.    complied with for the following reasons:  The special technical feature of claims 1-9 is "heating component (A) so that the viscosity becomes 5000CPS or less, removing foreign objects contained in the ingredient (A) while applying pressure on the heated ingredient (A) and causing it to pass through a filter, and mixing after deaerating under reduced pressure."  The special technical feature of claims 10-15 is "disposing a mold for forming one surface of a lens and a mold for forming the other surface thereof so as to face each other separated by a certain distance and disposing an annular gasket around the two molds, forming a cavity with the molds and the gasket, wherein the gasket has an injection hole for injecting a liquid mixture of the ingredient (A) and ingredient (B) into the cavity and a vent for discharging air or liquid mixture in the cavity to the outside of a mold at a position counter to the diameter direction, and injection of liquid mixture into a mold is carried out having the mold on a state of being tilted from the horizontal or perpendicular and having the vent be on top."  The special technical features of claims 16-23 relate to a structural feature of a gasket without any limitations whatsoever with respect to ingredients.  Therefore, no common matters that can be considered a special technical feature in the sense of the second sentence of PCT Rule 13.2 exists among the invention group of claims 1-9, invention group of claims 10-15 and invention group of claims 16-23.  Therefore, it is clear that the invention group of claims 1-9 and the invention group of claims 10-23 do not meet the requirement of unity of invention.	2. This Authority found that the requirement of unity of invention is not complied with and chose, according to Rule 68.1, not to invite the applicant to restrict or pay additional fees.
The special technical feature of claims 1-9 is "heating component (A) so that the viscosity becomes 5000CPS or less, removing foreign objects contained in the ingredient (A) while applying pressure on the heated ingredient (A) and causing it to pass through a filter, and mixing after deaerating under reduced pressure."  The special technical feature of claims 10-15 is "disposing a mold for forming one surface of a lens and a mold for forming the other surface thereof so as to face each other separated by a certain distance and disposing an annular gasket around the two molds, forming a cavity with the molds and the gasket, wherein the gasket has an injection hole for injecting a liquid mixture of the ingredient (A) and ingredient (B) into the cavity and a vent for discharging air or liquid mixture in the cavity to the outside of a mold at a position counter to the diameter direction, and injection of liquid mixture into a mold is carried out having the mold on a state of being tilted from the horizontal or perpendicular and having the vent be on top."  The special technical features of claims 16-23 relate to a structural feature of a gasket without any limitations whatsoever with respect to ingredients.  Therefore, no common matters that can be considered a special technical feature in the sense of the second sentence of PCT Rule 13.2 exists among the invention group of claims 1-9, invention group of claims 10-15 and invention group of claims 16-23.  Therefore, it is clear that the invention group of claims 1-9 and the invention group of claims 10-23 do not meet the requirement of unity of invention.	
becomes 5000CPS or less, removing foreign objects contained in the ingredient (A) while applying pressure on the heated ingredient (A) and causing it to pass through a filter, and mixing after deaerating under reduced pressure."  The special technical feature of claims 10-15 is "disposing a mold for forming one surface of a lens and a mold for forming the other surface thereof so as to face each other separated by a certain distance and disposing an annular gasket around the two molds, forming a cavity with the molds and the gasket, wherein the gasket has an injection hole for injecting a liquid mixture of the ingredient (A) and ingredient (B) into the cavity and a vent for discharging air or liquid mixture in the cavity to the outside of a mold at a position counter to the diameter direction, and injection of liquid mixture into a mold is carried out having the mold on a state of being tilted from the horizontal or perpendicular and having the vent be on top."  The special technical features of claims 16-23 relate to a structural feature of a gasket without any limitations whatsoever with respect to ingredients.  Therefore, no common matters that can be considered a special technical feature in the sense of the second sentence of PCT Rule 13.2 exists among the invention group of claims 1-9, invention group of claims 10-15 and invention group of claims 16-23.  Therefore, it is clear that the invention group of claims 1-9 and the invention group of claims 10-23 do not meet the requirement of unity of invention.	not complied with for the following reasons:
and ingredient (B) into the cavity and a vent for discharging air or liquid mixture in the cavity to the outside of a mold at a position counter to the diameter direction, and injection of liquid mixture into a mold is carried out having the mold on a state of being tilted from the horizontal or perpendicular and having the vent be on top."  The special technical features of claims 16-23 relate to a structural feature of a gasket without any limitations whatsoever with respect to ingredients.  Therefore, no common matters that can be considered a special technical feature in the sense of the second sentence of PCT Rule 13.2 exists among the invention group of claims 1-9, invention group of claims 10-15 and invention group of claims 16-23.  Therefore, it is clear that the invention group of claims 1-9 and the invention group of claims 10-23 do not meet the requirement of unity of invention.	becomes 5000CPS or less, removing foreign objects contained in the ingredient (A) while applying pressure on the heated ingredient (A) and causing it to pass through a filter, and mixing after deaerating under reduced pressure."  The special technical feature of claims 10-15 is "disposing a mold for forming one surface of a lens and a mold for forming the other surface thereof so as to face each other separated by a certain distance and disposing an annular gasket around the two molds, forming a cavity with the molds and
of the second sentence of PCT Rule 13.2 exists among the invention group of claims 1-9, invention group of claims 10-15 and invention group of claims 16-23.  Therefore, it is clear that the invention group of claims 1-9 and the invention group of claims 10-23 do not meet the requirement of unity of invention.  4. Consequently, the following parts of the international application were the subject of international preliminary examination in establishing this report:	and ingredient (B) into the cavity and a vent for discharging air or liquid mixture in the cavity to the outside of a mold at a position counter to the diameter direction, and injection of liquid mixture into a mold is carried out having the mold on a state of being tilted from the horizontal or perpendicular and having the vent be on top."  The special technical features of claims 16-23 relate to a structural feature of a gasket without
<ul> <li>4. Consequently, the following parts of the international application were the subject of international preliminary examination in establishing this report:</li> <li>all parts.</li> </ul>	of the second sentence of PCT Rule 13.2 exists among the invention group of claims 1-9, invention
in establishing this report:  ali parts.	
in establishing this report:  ali parts.	4. Consequently, the following parts of the international application were the subject of international preliminary evamination
the parts relating to claims Nos	all parts.
	the parts relating to claims Nos

Form PCT/IPBA/409 (Box IV) (July 1998)



#### INTERNATIONAL PRELIMINARY EXAMINATION REPORT

Internal application No.
PCT/JP03/04448

V. Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement			
1. Statement			
Novelty (N)	Claims	1-23	YES
	Claims		NO
Inventive step (IS)	Claims	1-23	YES
	Claims		NO
Industrial applicability (IA)	Claims	1-23	YES
	Claims		NO
			<del></del>

#### 2. Citations and explanations

- D1: US, 6127505, A (Simula Inc.), October 3, 2000 (10.03.00), entire document
- D2: WO, 01/032407, A1 (Conceptionlicence AG), May 10, 2001 (05.10.01)
- D3: JP, 6-39951, Y (Hoya Corporation), October 19, 1994 (10.19.94)
- D4: JP 5-212732, A (Seiko Epson Corporation), August 24, 1993 (08.24.93)
- D5: JP, 2003-103586, A (Fuji Photo Film Co., Ltd.), April 9, 2003 (04.09.03)

#### Claims 1-9

None of the documents D1-D5 cited in the ISR describes the point in "heating ingredient (A) so that the viscosity becomes 5000CPS or less, removing foreign objects contained in the ingredient (A) by applying pressure on the heated ingredient (A) and causing it to pass through a filter, and mixing after deaerating under reduced pressure"; nor is this obvious to a party skilled in the art.

#### Claims 10-15

None of the documents D1-D5 cited in the ISR describes the point of "disposing a mold for forming one surface of a lens and a mold for forming the other surface thereof so as to face each other separated by a certain distance and disposing an annular gasket around the two molds, forming a cavity with the molds and the gasket, wherein the gasket has an injection hole for injecting a liquid mixture of the ingredient (A) and ingredient (B) into the cavity and a vent for discharging air or liquid mixture in the cavity to the outside of a mold at a position counter to the diameter direction, and injection of liquid mixture into a mold is carried out having the mold on a state of being tilted from the horizontal or perpendicular and having the vent be on top"; nor is this obvious to a party skilled in the art.

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# INTERNATIONAL PRELI



Internation	plication No.
	/JP03/04448

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(To be used when the space in any of the preceding boxes is not sufficient)

Continuation of Box V. 2:

Claims 16-23

None of the documents D1-D5 cited in the ISR describes a gasket for molding a plastic lens "made of a cylindrical body having an opening for inserting a first mold and a second mold respectively, comprising an injection groove and a discharge groove cut away in the depth direction from the opening end disposed opposite the same cylindrical body opening, and having on the exterior wall surface an injection hole having a recessed part communicating with the injection groove and opening in the same direction as the cutaway of the vent groove and having a recessed part communicating with the vent groove and opening to the same direction as the vent groove; nor is this obvious to a party skilled in the art.

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